PRODUCT DATA SHEET

Stationary

Ultrasonic Flowmeter

UW-10





1. Outline

- Transit times of ultrasonic pulses transmitted in a liquid vary with the flow velocity of the liquid and ultrasonic flowmeters utilize this characteristic to measure flow.
- 2) Regardless of whether the liquid is electrically conductive or non-conductive, ultrasonic flowmeters can measure various types of liquids such as potable water, river water, industrial water, agricultural water, wastewater, seawater, and pure water.
- Transducers are clamped on to the outside of the pipe so it is not necessary to cut pipes or stop flow for installation and there is no pressure loss.
- 4) Flow measurements are possible over a wide range, -30m/s to +30m/s.
- 5) Economical measurements of flow from 25mm to 6000mm can be obtained.
- 6) Easy Operation through PC configuration software. Through graphical user interface, it is very simple and useful for everyone to input all data.



2. Features

1) Transit-Time

High ±1.0% R.D. measurement Accuracy ±0.3% Repeatability

2) Wide Measuring Coverage

Pipe dia: DN25mm ~ DN6000mm

Velocity: -30m/s ~ +30m/s

3) Multi-Path System

4-Path System Capability

4) Variety Output

2 ports: RS232C digital output

4 ports : Contact output 2 ports : Analog output

5) Easy Configuration

Menu driven 4-keys input Graphical PC Configuration

6) Logging

Support the logging of measurement and setting changes.





3. Configuration

Flowmeter components

Component	Model	Quantity	Description
1. Main unit	UW-10	1 pc	Flowmeter main unit
2. Transducers	25mm-250mm Pipe 1MHz Sensor 300mm-6000mm Pipe 0.4MHz Sensor	1 path measurement: 2 pcs 2 paths measurement: 4 pcs 4 paths measurement: 8 pcs(*)	Ultrasonic transmit and receiving transducers and pipe-mounting fixtures for transducer (integrated transducer cable; length: 5m (standard))
3. Mounting fixture		1 set	Metal fixtures used to attach transducers to a pipe
4. Coaxial cable	5C-2WAE	1 path measurement: 2 pcs 2 paths measurement: 4 pcs 4 paths measurement: 8 pcs(*)	Connection cable between flowmeter main unit and transducers (max. cable length: 300m)
5. Multi-path Junction Box (*)		1 unit	Channel expansion junction box for 4paths measurement

^(*) Multi-path measurement and multi-path Cable Junction unit for 4 paths are optional specifications.

1MHz transducer (pipe dia. less than 300mm) components are as follows.

Tivinz transducer (pipe dia. less trian soomin) components are as follows.						
		Transdu	cer (single set stand			
			2paths	4paths		Weight
Com	ponents	measurement	measurement	measurement	Material	(аррх.)
			(*2)	(*2)		(аррж)
					Case	
1 Transduce	r	1noir (2noo)	Opeir (Apon)	Anoir (Pnos)	motorial	1.4kg /
1. Transduce	· (1	1pair (2pcs)	2pair (4pcs)	4pair (8pcs)	material	2pcs
					SCS13	
2. Mounting b	2. Mounting bracket		2pcs	4pcs	SUS304	2.9kg / pc
	125mm-250m					
3. Clamp		3pcs	3pcs	3pcs	0110004	
(*1)	m				SUS304	35g / pc
	25mm	_	0 1 (10)	0 1 (10)	t:0.6mm	oog / po
(SUS belt)	-100mm	2pcs	Option (*3)	Option (*3)		
					SUS304	
4. Cover (*4)		1pc	2pcs	4pcs	color:	0.5kg / pc
					5Y7/1	

SCS and SUS are notation by Japanese Industrial Standard for kind of stainless steel material.

- (*1) 125mm ~ 250mm: pipe dia. (more than 125mm, less than 250mm) 25mm ~ 100mm: pipe dia. (more than 25mm, less than 100mm)
- (*2) 2 or 4 paths measurement is optional specifications
- (*3) Multiple paths measurement for pipe diameter less than 100A is required application specific mounting fixture. Consult Manufacturer.
- (*4) Cover, optional specifications

0.4MHz transducer (pipe diameter more than 300mm) components are as follows.

0.4Mil 2 transducer (pipe diameter more than 300mm) components are as for					Ollowo.		
Components		Transdu	Transducer (single set standard qty)				
		1path measurement	2paths measurement (*1)	4paths measurement (*1)	Material	Weight (appx.)	
1. Transducer		1pair (2pcs)	2pair (4pcs)	4 pair (8pcs)	Case material SCS13	2.0kg / 2pcs	
2. Mounting bracket		2pcs	4pcs	8pcs	SUS304	1.9kg / 2pcs	
3.	Less 1600mm	than	2pcs	2pcs	2pcs	SUS304	5.2kg /
Tightening fixture	More 1600mm	than	4pcs	4pcs	4pcs	303304	2pcs
4. Wire	Less 1600mm	than	4pcs	4pcs	4pcs	Stainless	190g / 1m
rope	More 1600mm	than	8pcs	8pcs	8pcs	Stairliess	180g / 1m
5. Transducer cover (*2)		2pcs	4pcs	8pcs	SUS304 Color: 5Y7/1	0.7kg / 2pcs	

SCS and SUS are notation by Japanese Industrial Standard for kind of stainless steel material.

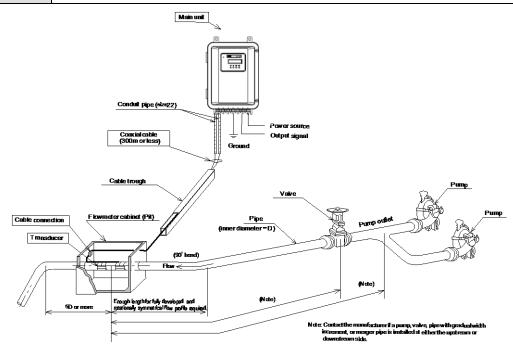
^{(*1) 2} or 4 paths measurement is optional specifications.

^(*2) Transducer cover is optional specifications.

4. Specifications

4-1. Overall Specifications

cifications			
Fluids	Homogeneous and sonically conductive fluids		
	(water, waste water, industrial water, river water, sea water, pure water, etc.)		
Temperatur	-25°C to +65°C (depend on transducer)		
e range			
	Note:		
	1) above also applicable to ambient temperature		
Turbidity	2) For main unit, -10°C to +60°C 10000 mg/L or less		
-	Materials which allow stable transit of ultrasonic waves such as		
Material			
	Carbon steel, Stainless steel, SUS, Castings, Ductile casting, PVC,		
	FRPM, GRP, HDPE, PE, etc.		
	Nietze Angliadia diagratena aras con città arattail.		
Diamatara	Note: Applicable diameters may vary with material.)		
	DN25mm to DN6000mm		
Lining	None, tar epoxy, mortar, etc.		
Converted to	Converted to flow velocity: -30 m/s to +30 m/s		
	,		
60 ms			
D>200mm +40/ of reading however +0.000m/s for valuable less the 0.0m/s			
	D≧300mm, ±1% of reading, however ±0.008m/s for velocities less than 0.8m/s.		
D<300mm, ±	D<300mm, ±1% of reading, however ±0.02m/s for velocities less than 2m/s.		
Noto:			
	ric flow rate		
,	ped and rotationally symmetrical flow profile required.		
	ccuracy defined on project specification as Option.		
±0.5% of roa	ding		
	•		
Note: 1) According to our standard.			
1.300			
Ultrasonic pulse transit time difference method			
A m m m m m m m m m m m m m m m m m m m	h. 4 minute (Manthly difference)		
Approximate	ly 1 minute (Monthly difference)		
	Fluids Temperatur e range Turbidity Material Diameters Lining Converted to 60 ms D≥300mm, ± Note: 1) For volumetr 2) Fully develor 3) Calibrated a ±0.5% of real Note: 1) Accort Note: 2) Veloce ±0.3% 1:300 Ultrasonic put		



4-2. Main Unit

[Main Unit]

Analog	St'd/option	Standard
output	Output	Instantaneous flow rate
		Number of outputs: 2
		Output pattern: 1 system parallel output, 8 types
		2 system output, 10 types
		Special output, 1 type
		Note:
		Instantaneous flow rate will change to velocity value in case of velocity mode.
		Ch2 output will be the same type as ch1 output when 1 system or special output is selected. (parallel output)
	Output format	4 - 20mA (1 system / 2 system output)
		0.8 - 20mA (special output)
		20.8mA (Burnout when no echo received or during failure warning
		(span +5%) output possible)
		Max. allowable load resistance 1 K ohm, insulated outputs
	Terminal panel	Screw less Terminal (0.08~2.5mm² cable applicable)

Contact	St'd/option	Standard
point output	Output	For each of the 4 contact points, output selection allocation as
		follows. (parallel output possible)
		Forward flow totalized pulse
		Backward flow totalized pulse
		3. No echo received warning
		4. Equipment failure warning
		5. Equipment failure or no echo received warning
		6. Upper limit warning
		7. Lower limit warning
		8. Forward flow detection
		Backward flow detection
		10. High range detection
		11. Low range detection
		12. Not used
		Note:
		Pulse width of contact is selectable from 1000,500,100 or 20ms. But not for both forward and backward.
		2) Each default setting is "ON" at work, but "OFF at work is also selectable.
	Output format	Photo coupler (insulated)
	Contact point	DC48V, 0.4A
	capacity	
	Notes	Totalize units
		0.01L, 0.1L, 1L, 10L, 100L, 1m3, 5m3, 10m3, 100m3, 1000m3, 1000m3
		1g, 10g, 100g, 1kg, 10kg, 100kg, 1t, 10t, 100t, 1kt, 10kt, 100kt
		ft3,kft3,Mft3, bbl, kbbl, Mbbl, gal, kgal, Mgal, acf, kacf, Macf
		Valid units may be limited depending upon the selected flow unit.
	Terminal panel	Screw less Terminal (0.08~2.5mm² cable applicable)

Digital output	St'd/option	Standard
	Output 1	One-way output mode
		Following data is output per set output cycle
		Instantaneous flow rate, forward/backward flow totalized value
		and various warnings. (flow meter mode: linear flow rate and various
		warnings)
		Note: Instantaneous flow rate will change to velocity value in case of velocity mode. No totalized values available.
	Output 2	Intercommunication mode
		Connection to PC enables setting of flowmeter unit, setting menu
		and reading of measurement values and operation status.
	Output type	RS232C (non-insulated output)
	Output cycle	1 to 3600 seconds possible (output 1 only)
	Communication speed	4800 bps, 9600 bps or 19200 bps selectable
	Data bit length	8 bit/1 stop bit
	Parity check	EVEN
	Format	TOKYO KEIKI Original Format (ASCII)
		MODBUS (Selectable; only for Output1)
	Synchronization	Asynchronous
	Cable length	Up to 3m
		Note: To comply with EC directives, use less than 3m cable.

Multi-path	St'd/option	Option
measurement	Quantity	2 path or 4 path
	Details	2 path:
		 1 additional pulser module required and installed in main unit (total 2 modules).
		- Transducer, fixture, extension cable for each path required.
		4 path:
		 External multi-path junction box is required and 2 special coaxial composite cables are connected to the flowmeter main unit.
		- Transducer cable connected in junction box by BNC connector.
		- 3 additional pulser modules required and installed in main unit.
		(Total 4 modules).
		- Transducer, fixture, extension cable for each path required.

Data setting	Setting method	PC connected to Digital Output port 2, setting through PC with
		configuration software (LCD 4-keys entry is available, but limited).
	Setting items	Indication, Unit (Flow rate and Totalizing) Flow Range and various settings

Measurement	Display method	LCD (16 character x 2 lines), with backlight				
display		Over 5 years life (by 25°C)				
	Display content	Changeable display of following:				
		Instantaneous flow rate, warnings, check mode and totalizing status.				
		Instantaneous flow velocity value, warnings check mode and totalizing				
		status.				
		Forward flow flow flow flow flow flow flow flow	Forward flow totalized value, warnings, check mode and totalizing status.			
		Backward flov	v totalized value, wa	arnings, check mode and totalized status.		
		Status1 (AGC)	, Range, Warnings	and Check mode)		
		Status2 (Numb	er of R-OFF warning	& Disturbance Elimination function worked.)		
		Note:	or failura diaplayad	screen component is memorized and		
			en power is again i			
		Instantaneous flow velocity of each path can be indicated on display in				
		case of multi-path installation.				
		3) Counter can be reset by key pad operation.				
	Display digits	Instantaneous	Dependent on ma	ax. flow rate for Analog output setting. Max.		
		flow rate:	w rate: 7 digits including sign, decimal point.			
			Forward	Max. 7 digits Including Decimal point		
				Range: 0 to 99999.0		
			Backward	Max. 7 digits including Sign and Decimal		
				point		
				Range: -0 to -99999		
		Instantaneous	sign section	1 digit		
		flow velocity:	integer section	2 digits		
			decimal fraction	3 digits fixed		
		Totalized flow:	7 digits			
		During exceedi	ng Max. range of flo	ow rate for Analog output setting, indication		
		would be "Insta	ntaneous flow rate"	and alternated flickering with "FS" (Full		
		Scale) mark.				

Measurement	Display content	
display	Warnings	Backup battery remaining life
(cont.)		- "B" displayed when battery voltage falls below prescribed value.
		Not detectable when battery would not be equipped itself.
		No Echo received warning
		- "R" displayed during processing when no wave received.
		Disturbance Detection
		- "D" displayed when the measuring condition disturbed by air bubbles, solids or other factors.
		Over Range
		- "O" displayed when the measuring value exceeds upper or lower limitation
		setting.
	Check	" <a>", "<-R->", "<m>" displayed during various check</m>
		operations.
		(A: 4-20 check: R: range check; M: multi-path check)
		" <arm>" appears during combined display.</arm>
	Totalizing	"I" displayed blinking when totalizing function operated.
	Status	
	Failure warning	"ERR01" to "ERR63" displayed during equipment failure.
		Check operation display is replaced by this failure display.
	Status 1	"AGC" displayed in case of AGC function on.
		"LO-RNG" displayed in case of low range output.
		"HI-RNG" displayed in case of high range output.
	Status 2	Number of "R-OFF warning" function worked.
		Number of "Disturbance Elimination" function worked.

Function	Low flow cut	Cuts (zeros) flows when flow falls below prescribed instantaneous
		flow rate. Used in order to avoid output of flow values other than 0
		when measurement value during still flow becomes disordered.
	No Echo	If measurement cannot be made when no echo is received
	receiving	continuously over the setting time (determined transition time), status is
	warning	changed to
	g	- Selected analog output type
		Selectable analog output transition status as follows.
		0% (4mA), hold, 100% (20mA), burnout (20.8mA)
		- Display "R" on LCD.
		- Contact output of warning if set.
		Note:
		Measurement values and analog output will be restored when echo is
		received continuously over the setting time (determined restore time).
		2) In case of multi-paths, processing can be selected to change output for no echo receiving for 1 path or for all paths.
		Initial setting value is for no echo receiving for all paths.
		If measurement can be made for even 1 path, measurement will be continued for only this path.
	Disturbance	Check whether processing values are measured properly or not
	detection	and if determined to be disturbed conditions then measuring
		values are eliminated.
		- Display "D" on the display
		- Count up as history on status 2
	Zero Shift	Zero point can be independently compensated (shifted) for
	compensation	forward and backward flow rate.
8		

Span	Slope of span line can be independently compensated for forward
compensation	and backward flow rate in the range 0.100 to 2.000.
Filtering	Rapid flow rate changes would be smoother by this filter for 1 to
(Smoothing)	120 sec. (Default 15sec)
	Note: This value is meaning the time until measuring flow rate reaches 90%
	by step-up increment.
Self-diagnostics	Self-diagnostics is run periodically.
and failure	If failure is diagnosed on following items, transitions to be selected
processing	status.
	Diagnostic checks:
	Memory Area check (for totalizing and setting parameter)
	2) Parameter check
	3) Time measurement counter malfunction
	4) Transmitter malfunction
	5) Receiver malfunction
	- Selected analog output transition status as follows.
	0% (4mA), hold, 100% (20mA), burnout (20.8mA)
	- Display "ERR**" on LCD. (** is error number.)
	- Contact output of warning if set.
	·
	Note: "AND", "OR" condition is selectable in accordance with fault tolerance
	function setting.
l .	

Function (cont.)	Data retention	Totalized flow values and all setting parameters are retained in memory with lithium battery even if power failure. Note: 1) Setting Parameters are retained in nonvolatile memory.
		 Totalized flow value and ROFF/Disturbance detection history are retained in memory which hold by Back-up Battery. Data retained in memory which hold by Back-up Battery clears if battery removed without power supply. 5 year life at room temperature. No battery recharging function.
	Analog output check	Output can be freely changed depending on analog output setting. Setting every 0.1% of flow span range (-120.0 to + 120.0) possible.
	Path fixing	Measurement of specified path can be fixed and flow checked for every path when using multi-paths.
	Automatic Gain adjustment (AGA Function)	Receiver gain can be set as ideal amplitude by automatically or manually. (Manual gain setting is done conventionally by monitoring receiving echo with oscilloscope)
	Analog output range switching	Analog output range is automatically changeable when double range mode.
	Automatic gain control (AGC Function)	Receiver gain is automatically adjusted to the optimum level in response to changes in receiver sensitivity during measurement. Note: Not available in case of containing air bubble or nearby flow control valve.

/ I	Hysteresis can be set by time in order to avoid flapping of
d flow	direction detection contact points when there are back and forth,
1	plus and minus changes in measurement values during still water
ng (condition.
value	Totalized values can be freely preset.
ı	Preset Range: 0 to 9999999
ata I	Following internal data can be referenced.
-	- Fluid sonic velocity (unit, m/s)
-	- Reynolds Number
-	- Amp. Gain
storic (Count "No Echo receiving warning" & "Disturbance detection"
'	when it occurred.
ord lock	If the password lock function is running, password lock is applied
t	to menu operations.
ement [Date & Time, Flow rate, Totalize, Warning, Direction, Status etc
t	total 10 data will be logged.
((1 year storage in 10-minute intervals / more than 500,000 data)
change I	Date & Time, Name and Value of changed parameter up to 1,000
	Parameters
	ata storic ord lock ement change

Note: If the capacity is exceeded, the oldest log is overwritten.

Dawar aventu	AC400 to 220\/ . / 400/ /E0/00 He . 400/ \			
Power supply	AC100 to 230V +/-10% (50/60 Hz±10%)			
	Option : DC24V±20% (This option must be pre-selected)			
_	Momentary outage AC input: 20ms, DC input: 5ms			
Power	AC100V: 20VA / AC200V: 27VA			
consumption	DC24V: 10W (Option)			
Fuse	<u>IEC 60127-2 SS5</u>			
	Cartridge fuse-links			
	φ5.2x20 mm			
	Rating 2A/250V			
	Time-lag			
	High Breaking Capacity (1500A)			
Rush Current	Less than 20A at AC100V / Less than 32A at AC200V			
	Less than 30A at DC24V (Option)			
Operating	-10 to +60°C (for main unit ambient)			
temperature range				
Storage	-20 to +70°C			
temperature range				
Operating humidity	Less than 95% RH			
range				
Main unit	Protection Degree IP66 (IEC 60529)			
construction				
Wiring connection	Cable gland, 7 pcs, O.D.6~12mm cable applicable			
port				
Case material	Aluminum			
Coating	Melamine			
Color	Munsel 10YR9.4/0.5			
Weight	Approx. 8kg			
Dimensions	260mm x 394mm x 155mm			

European Compliance (CE marking)	EMC Directive 2014/30/EU Harmonized Standard / EN61326-1:2013 Separation into group / Group I Division into classes / Class A Location intended for use / In industrial locations Low Voltage Directive 2014/35/EU Harmonized Standard / EN61010-1:2010+A1:2019 Over voltage category II Pollution degree II Altitude 3000m or less Long-term temporary overvoltage of 1200V Short-term temporary overvoltage of 250V RoHS Directive RoHS2((2011/65/EU)+(EU)2015/863)
	Harmonized Standard / EN 63000:2018

Note; CE Marking will be applied only for EU market.

KS C 9610-4-2:2017* KS C 9610-4-3:2017* KS C 9610-4-3:2017* KS C 9610-4-4:2020* KS C 9610-4-5:2020* KS C 9610-4-6:2020* KS C 9610-4-8:2017* KS C 9610-4-11:2020* **: Only the model that complies with KC mark		KS C 9610-4-4:2020* KS C 9610-4-5:2020* KS C 9610-4-6:2020* KS C 9610-4-8:2017* KS C 9610-4-11:2020*
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4-3. Transducers

Transducers	Large diameter		SE044040NC	(-25°C	to	+ 65°C)
	Large diameter narrow space		SE042140NC	(-25°C	to	+ 65°C)
	Small diameter		SE104720	(-25°C	to	+ 60°C)
		Protection Degree IP67 (IEC 60529)				
		Option(SE044040NC,SE104720): IP68 This option must be pre-selected.				
		Water proof performance	The temperature range is limited to the			
		following.				
	Note		SE044040NC: -25°C to + 45°C			
		SE104720: -25°C to + 45°C				
		Construction	One piece con	One piece construction with 5m cable		
		Cable	Coaxial cable with double shielded insulation			
			between sheat	ths		
		Cable max. length	300m			

4-4. Accessories

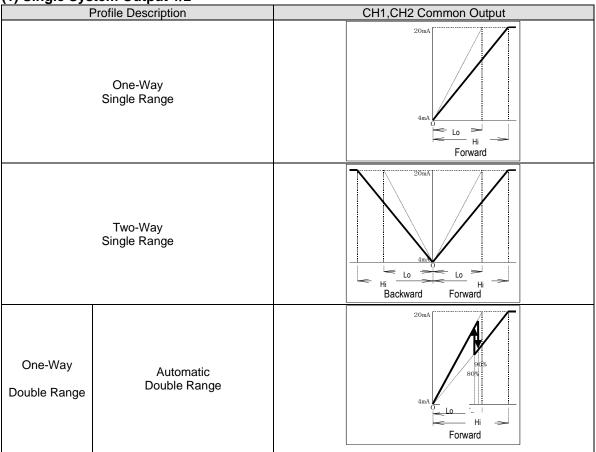
Cable	St'd/option	Option			
Junction box	Construction	IEC 60529 Protection Degree IPX4			
	Material	Aluminum casting			
	Connection port	4 locations (2 locations each side)			
Multi-Path	St'd/option	Option			
Junction box	Construction	IEC 60529 Protection Degree IP66			
	Material	Aluminum casting			
	Connection port	10 locations (2 for Main Unit side & 8 for Transducers side)			
	Cables	Included 1m Special Composite Coaxial Cable with Connector to			
	Cables	Main unit.			
Power Cable	St'd/option	Prepared by User			
(*1)	Model name	OLFLEX Classic 100 or OLFLEX 150 QUATTRO			
		multi-conductor, flexible power and control cable			
	Part Number	10060 or 0015303			
	Manufacturer	LAPP KABEL			
		3 Conductors			
	Details	AWG16, 1.5 mm ²			
		Nominal Outer diameter 8.1 mm			

^(*1) Power cable is specified to comply with EC directive.

5. Analog output profiles

Table1: Analog Output Profile Table

(1) Single System Output 1/2



(2) Single System Output 2/2

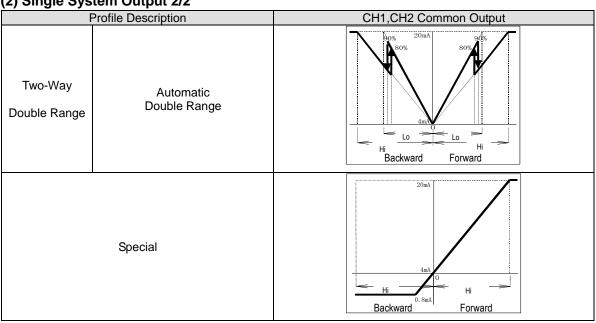
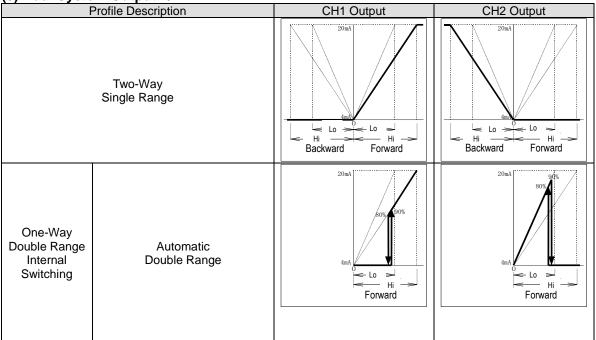
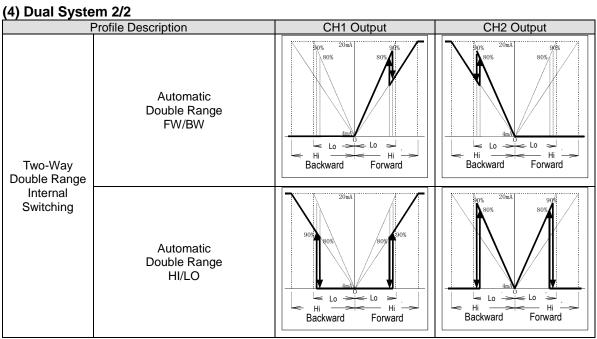


Table 1 (continued)

(3) Dual System Output 1/2





6. Transducer installation

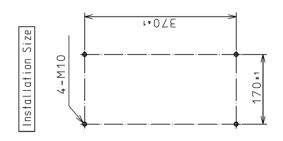
- To minimize measurement errors arising from flow profile, a straight pipe run is necessary for transducer installation.
- Liquid should fill the pipes completely and transducers should be installed in locations which have no air bubbles.
- For measurements in underground piping, the usual means is to locate the flowmeter in a pit to facilitate transducer installation, maintenance, and testing.

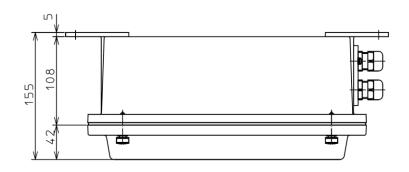
[Refer to JEMIS 032-2019.]

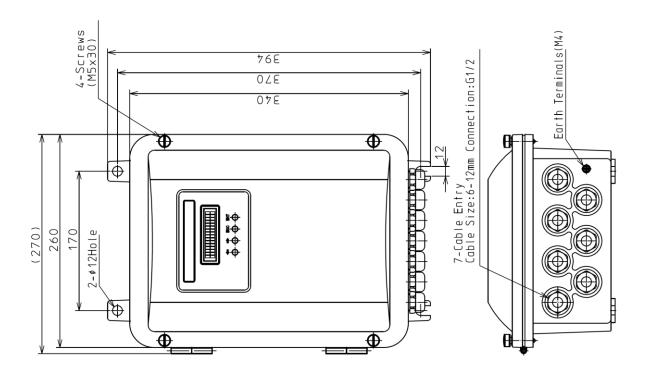
		[Refer to JEMIS 032-2019.]
Section	Upstream straight pipe length	Downstream straight pipe length
90° bend	10D or L≧10D Transducer	L≧5D
Т	10D or more L≥50D or more	L≧10D
Expanding pipe	0.5D or more L≧30D 0.5D 0	L≧5D E————————————————————————————————————
Contracting pipe	L≧10D	L≧5D
Various valves	L≧30D When flow volume is adjusted at the upstream valve.	L≧10D When flow volume is adjusted at the downstream valve
Pump	Gate valve Check valve	L≧50D

[D: pipe diameter]

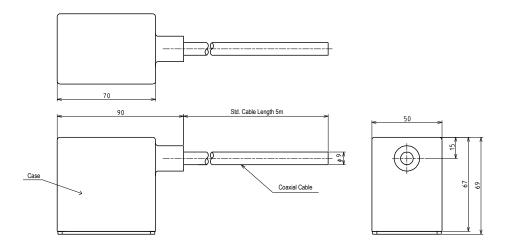
7.Dimensions



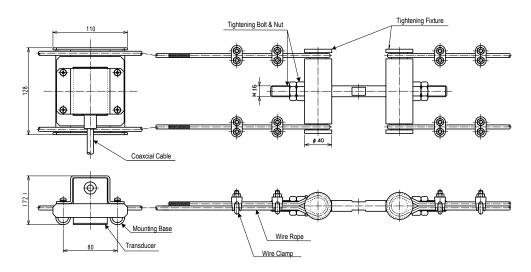




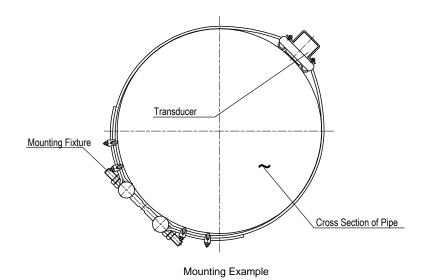
Main Unit Dimension

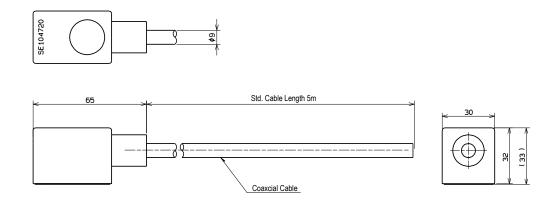


Transducer Dimensions (Pipe Dia more than 300mm)

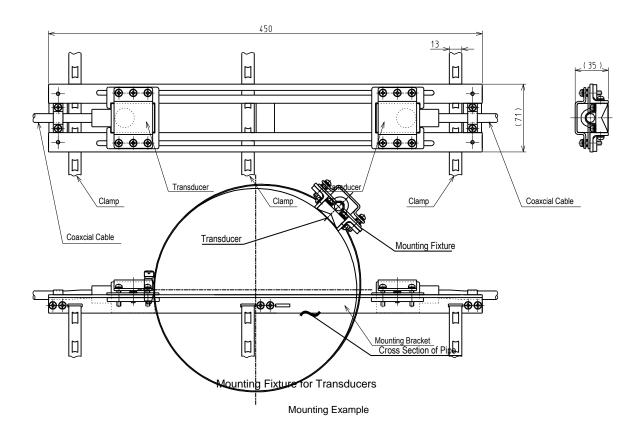


Mounting Fixture for Transducers



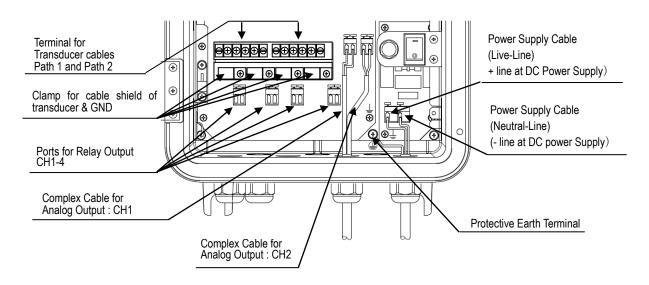


Transducer Dimensions (Pipe Dia less than 299mm)

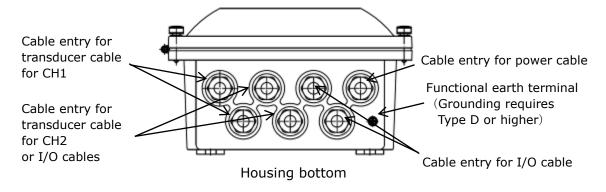


8. Wiring Connection

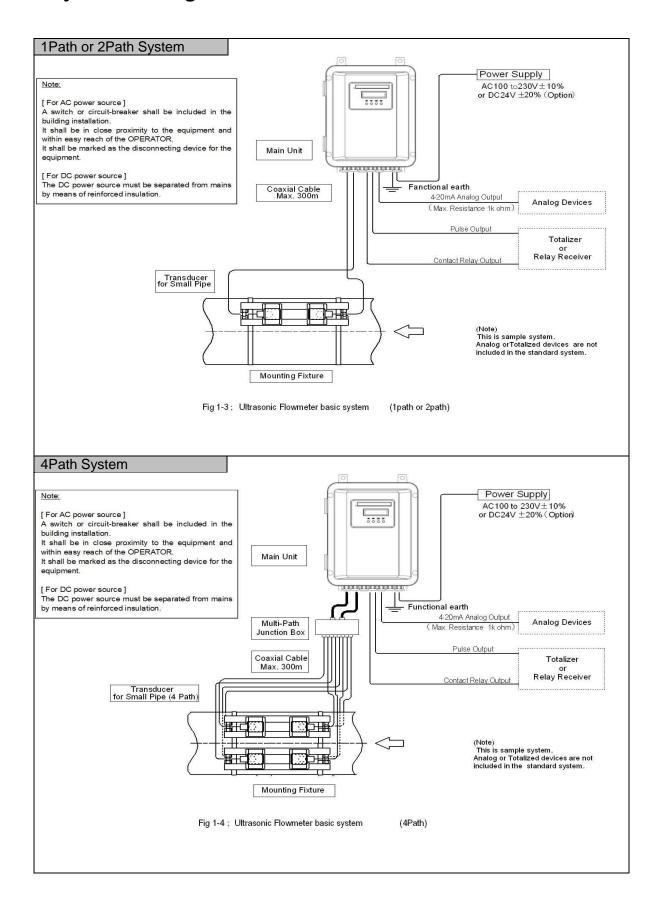
8-1. Output connection



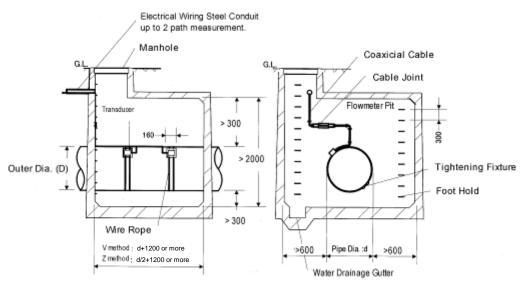
8-2. Cable entry port



9. System Wiring Connection



10. Building a flowmeter pit



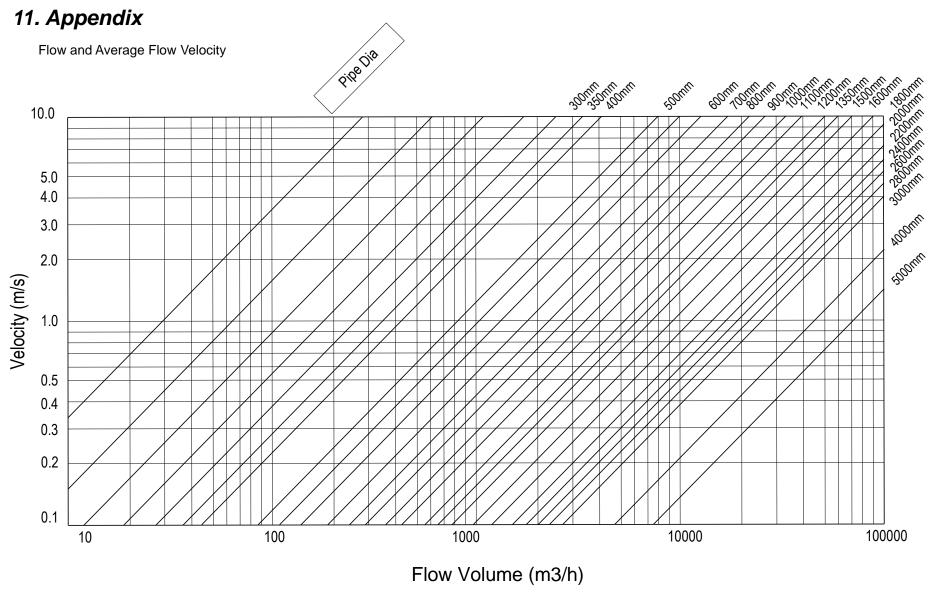
- In principle, when measurement is of underground pipe, it is suggestive to prepare of dedicated flowmeter pit.
- It is not necessary to prepare a flowmeter pit in the case of indoor or outdoor piping, but proper footing should be planned for transducer mounting and equipment adjustments in the case the pipe is located high off the floor or when pipe diameter is large.

Building a flowmeter pit

- 1. Select pit site (taking into consideration the following points)
 - 1) Straight section of pipe is required for installation of transducers as explained under Part 5.
 - 2) Consult manufacturer if an adjustable valve or pump is used.
 - 3) To prevent noise interference or signal attenuation, coaxial cable used between joining material and main unit should be less than 300m.
- 2. Size and construction of flowmeter pit
 - 1) Using above schematic as reference, determine size of flowmeter pit based on actual piping position and conditions. Height of pit should allow person to stand while working. In cases of pipe diameters greater than 800mm, prepare footholds or footing space.
 - 2) Implement countermeasures for floods such as drainage gutters, etc. (Install water pump where water is liable to accumulate or flood.)
 - 3) Consult Manufacturer for other specific conditions. (Above dimensions are ideal and not the minimum required.)

Transducer installation

- 1. Strip paint/coating from piping surfaces at transducer mounting locations and fix transducers on piping using the accessory mounting fixtures. When mounting transducers according to the "V" method, the distance separating the transducers should be about the diameter of the pipe. If the "Z" method is used, the distance should be one half of the diameter.
- 2. After installing and adjusting the transducers, remove transducer mountings, and coat pipe surface with anti-rust paint.

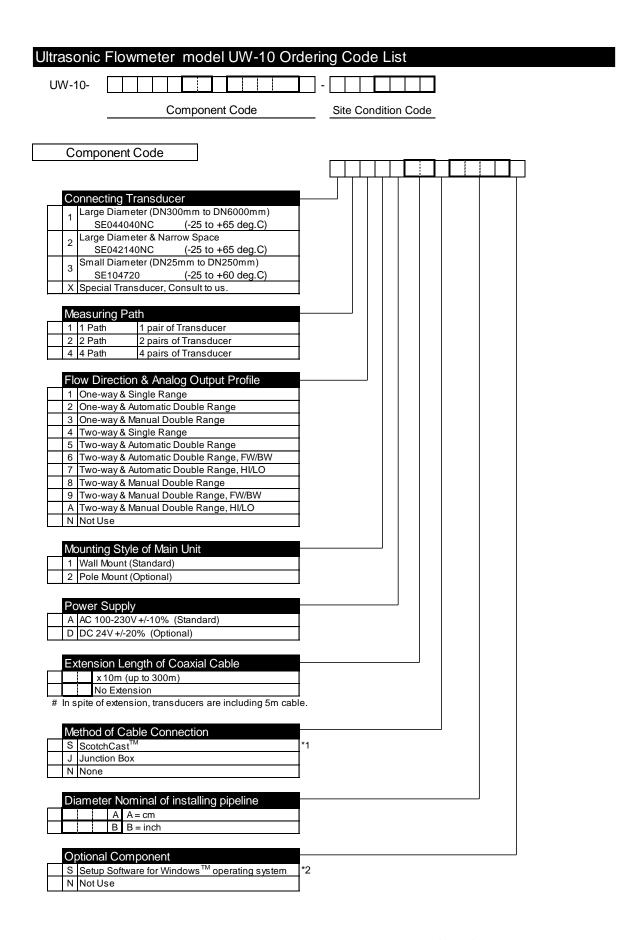


Required parameters for Inquiry

AA. Pipe Information 1) Process Name : 2) Line Quantity Lines(s)/Location(s) 3) Pipe Specification: If possible, send us DWG of pipe diagrams. Diameter Nominal : DN (mm) / Out Diameter mm Pipe Material Thickness mm Lining Material : (if any) Thickness mm mm 4) Required cable length: From Main Unit to Transducer m 5) Straight Pipe-run: From folds (times) for upstream side : From folds (times) for downstream side Main unit Ultrasonic Flowmeter Conduit pipe Power source Output signal Coaxial cable Cable trough Pump | Valve Cable connection Flowmeter Room (Pit) Pipe Pump outlet (If any for UW-10) (inner diameter = D) Transducer (90°bend) (Note) 10D or more (Note) for good accuracy 5D or more Note: Contact the manufacturer if a pump, valve, pipe with gradual width increment, or merger pipe is installed at either the upstream or downstream **BB.** Liquid Information 1) Liquid Name (main component; if any) 2) Sound Speed of Liquid: (if liquid is special and identified) m/s 3) Liquid viscosity : (if liquid is special and identified) m²/s C deg.~ C deg. 4) Temperature CC. Extra Information 1) End user name 2) Atmospheric conditions : Non-Hazardous / Hazardous requirement (3) Purpose of process 4) Existing Flow instruments : (if any)

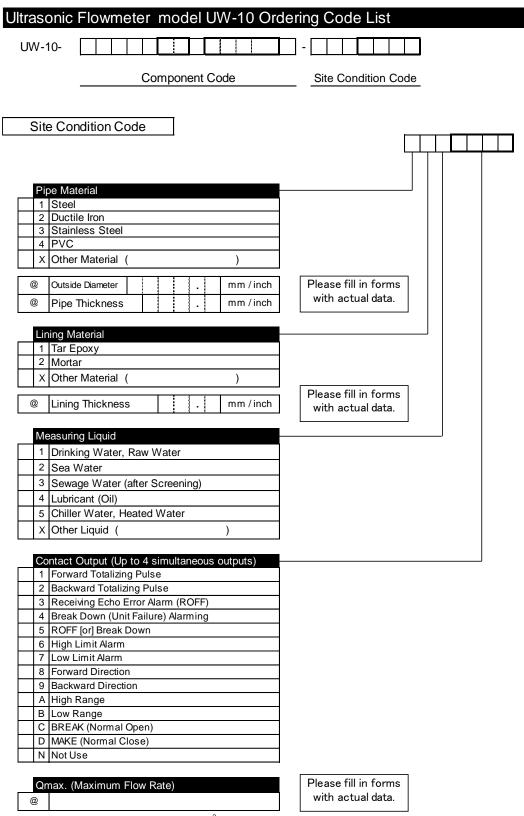
: (if any)

5) Any other problems at Flow



^{*1} ScotchCast is trademark of 3M.

^{*2} Windows is trademark of Microsoft.



[#] Please show flow rate's unit also. (ex. m³/h)

[#] This value is related to the setting of maximum range of Analog Output & Indicate-able digits on LCD.

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